

# 測試報告 Test Report

報告編號(No.): HTF24200750

報告日期(DATE): 2024/03/19

頁數(PAGE): 1 of 11

昇環企業有限公司 ( SORN CHUN ENTERPRISE CO., LTD. )

彰化縣田中鎮沙崙里興酪路一段425巷220弄132號一樓 ( 1 F., NO. 132, ALY. 220, LN. 425, SEC. 1, XINGLAO RD., SHALUN VIL., TIANZHONG TOWNSHIP, CHANGHUA COUNTY 520012, TAIWAN (R.O.C.) )

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

樣品名稱(Sample Description) : TRANSPARENT PLASTIC SPOON ( 透明塑膠匙 )  
樣品包裝/數量(Sample Package/Quantity) : 散裝 ( BULK PACKAGING ) / 20PCS  
樣品保存方式(Sample Packaging) : 常溫 ( AMBIENT TEMP. )  
樣品型號(Style/Item No.) : -  
樣品批號(Lot. No.) : -  
樣品材質(Sample Material) : PP  
送樣廠商(Sample Submitted By) : 昇環企業有限公司 ( SORN CHUN ENTERPRISE CO., LTD. )  
送樣廠商地址/電話/聯絡人(Company Add/Tel/Contact Person) : 彰化縣田中鎮沙崙里興酪路一段425巷220弄132號一樓(1 F., NO. 132, ALY. 220, LN. 425, SEC. 1, XINGLAO RD., SHALUN VIL., TIANZHONG TOWNSHIP, CHANGHUA COUNTY 520012, TAIWAN (R.O.C.)) / 04-8742377 / 謝愛卿  
製造日期(Manufacturing Date) : -  
有效日期(Expiry Date) : -

收件日(Sample Receiving Date) : 2024/02/29  
測試期間(Testing Period) : 2024/02/29 to 2024/03/19

## 測試需求 (Test Requested)

- 依據之食品衛生法規為中華民國食品器具容器包裝衛生標準 (112.01.11衛授食字第1111303439號令修正) 。測試項目與方法請參閱測試結果表格。(According to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1111303439, amended on 2023/01/11) to conduct test. Please refer to the result table(s) for testing item(s).)
- 依據之食品衛生法規為中華民國食品安全衛生管理法 (108.06.12) 第26條。測試項目與方法請參閱測試結果表格。(According to Act Governing Food Sanitation Article 26 (amended and promulgated on 2019/06/12) to conduct test. Please refer to the result table(s) for testing item(s).)

測試結果 (Test Results) : 請見下一頁。(Please refer to next page(s).)

蕭志祥

蕭志祥 / 副理  
化學實驗室 - 台北  
台灣檢驗科技股份有限公司  
報告簽署人



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### 測試部位敘述(Test Part Description)

No.1 : 透明塑膠匙 (TRANSPARENT PLASTIC SPOON)

### 測試結果(Test Results)

(1)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
★鉛 / Lead (Pb)	衛生福利部107.09.17衛授食字第 1071901787號公告修正食品器具、 容器、包裝檢驗方法-聚丙稀塑膠類 之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018).	ppm	5	n.d.	100
★鎘 / Cadmium (Cd)		ppm	0.5	n.d.	100
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption- (water, 60°C, 30 min)		ppm	3	n.d.	10
★重金屬(以鉛計)-(4%醋酸, 60°C, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60°C, 30 min)		ppm	-	<1	1
★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min)		ppm	3	3	30
★蒸發殘渣-(4%醋酸, 60°C, 30分鐘) / Evaporation residue-(4% acetic acid, 60°C, 30 min)		ppm	3	n.d.	30
★蒸發殘渣-(正庚烷, 25°C, 1小時) / Evaporation residue-(n-Heptane, 25°C, 1 hr)		ppm	3	n.d.	150 (*2)
★蒸發殘渣-(20%乙醇, 60°C, 30分鐘) / Evaporation residue-(20% ethanol, 60°C, 30 min)		ppm	3	3	30

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(1)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	CNS 15138-1 · Z8139-1 : 塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1部-氣相層析質譜法。 / CNS 15138-1 Z8139-1 Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry.	%	0.003	n.d.	0.1
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		%	0.003	n.d.	0.1
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		%	0.003	n.d.	0.1
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)		%	0.01	n.d.	0.1
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		%	0.01	n.d.	0.1
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)		%	0.003	n.d.	0.1
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		%	0.003	n.d.	0.1
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		%	0.003	n.d.	0.1
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr)		衛生福利部107.10.04衛授食字第1071901983號公告修正食品器具、容器、包裝檢驗方法-塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).	ppm	0.05	n.d.
★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr)	ppm		0.05	n.d.	0.3
★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr)	ppm		0.05	n.d.	30

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(1)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25°C, 1 hr)	衛生福利部107.10.04衛授食字第1071901983號公告修正食品器具、容器、包裝檢驗方法-塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).	ppm	0.5	n.d.	9
★鄰苯二甲酸二異壬酯 (正庚烷, 25°C, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr)		ppm	0.5	n.d.	9
★己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)		ppm	0.05	n.d.	18
雙酚A-(水, 95°C, 30分鐘) / Bisphenol A - (water, 95°C, 30 min)	衛生福利部107.09.27衛授食字第1071901895號公告修正食品器具、容器、包裝檢驗方法-聚碳酸酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polycarbonate Plastic Products (MOHW Food No. 1071901895 announced, September 27, 2018). 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	ppm	0.0005	n.d.	0.6
雙酚A-(4%醋酸, 60°C, 30分鐘) / Bisphenol A - (4% acetic acid, 60°C, 30 min)		ppm	0.0005	n.d.	0.6

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(1)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
雙酚 A / Bisphenol A	衛生福利部食品藥物管理署 106.01.06公開建議檢驗方法-塑膠類 嬰兒奶瓶中雙酚A之檢驗方法。/ Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Infant Feeding Bottles (TFDAU0005.01, January 6, 2017). 註：實驗室擴充原方法適用基質，非 屬衛生福利部該項認證範圍。/ Remark: The test method was applied to the material out of the scope from MOHW accreditation.	ppb	20	n.d.	不得檢出 / Non- detectable

(2)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
★耐熱性試驗 / Heat Tolerance (105°C, 1 h)	衛生福利部106.11.13衛授食字第 1061902219號公告修正塑膠類食品 器具容器包裝之耐熱溫度標示符合性 試驗方法。/ Methods of Test for Labeling Conformance of Heat Tolerance of Plastic Food Utensils, Containers and Packages (MOHW Food No. 1061902219 announced, November 13, 2017).	-	-	功能性正常 · 無變褪色 / No appearance change	功能性正常 · 無變褪色 / No appearance change

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## 備註(Note):

- 檢驗報告僅就委託者之委託事項提供檢驗結果，不對產品合法性做判斷。(The test report merely reflects the test results of the consigned matters of the client and is not a certification of the legitimacy of the related products.)**
- 本檢驗報告之所有檢驗內容，均依委託事項執行檢驗，如有不實，願意承擔完全責任。(All contents in the test report are conducted according to the customer-specified items. If there is any falsehood, we are willing to take corresponding responsibility.)
- 本報告不得分離或擷錄使用。(The report is invalid if it is partly reproduced or used.)
- mg/kg = ppm ; 0.1wt% = 1000 ppm ; 1 ppm = 1000 ppb
- LOQ = 定量極限，若該測試項目屬於定量分析則以「LOQ」表示；LOD = 偵測極限，若該測試項目屬於定性分析則以「LOD」表示。(LOQ = Limit of Quantification, for quantitative analyses; LOD = Limit of Detection, for qualitative analyses.)
- n.d. = Not Detected (未檢出) = Less than (小於) LOQ/LOD
- "-" = Not Regulated (無規格值)
- (\*2): 針對加工及調理過程溫度100°C以下之產品。(For the products which are heated to not higher than 100°C during food processing and cooking.)
- 測試項目名稱旁有★者，為本實驗室通過衛生福利部認證項目。(The test method marked with ★ is accredited by MOHW.)
- 法規標準值係依據衛生福利部112年01月11日衛授食字第1111303439號令 食品器具容器包裝衛生標準之法規限值。(The limit value(s) is/are according to "Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1111303439, amended on 2023/01/11)", Ministry of Health and Welfare of Taiwan.)
- 法規標準值係依據衛生福利部108年06月12日總統令 食品安全衛生管理法第26條之法規規定。(The limit value(s) is/are according to "Act Governing Food Sanitation Article 26 (amended and promulgated on 2019/06/12)", Ministry of Health and Welfare of Taiwan.)

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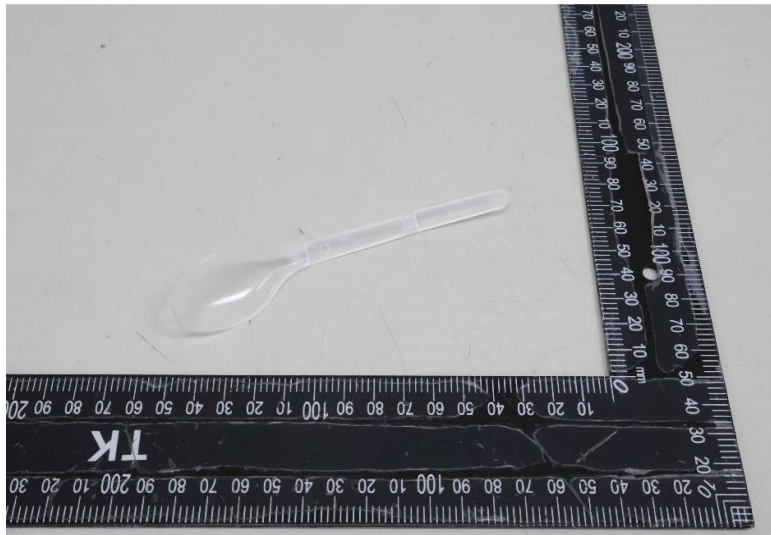
昇環企業有限公司 (SORN CHUN ENTERPRISE CO., LTD.)

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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。\*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

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\*\* 報告結尾 (End of Report) \*\*

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以下為申請廠商委託測試項目、測試方法、定量/偵測極限：

(The information requested from client is shown as below :)

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測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鉛 / Lead (Pb)	衛生福利部107.09.17衛授食字第1071901787號公告修正食品器具、容器、包裝檢驗方法-聚丙稀塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018).	詳見測試結果之定量/偵測極限。(Please refer to the result table above.)
★鎘 / Cadmium (Cd)		
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption-(water, 60°C, 30 min)		
★重金屬(以鉛計)-(4%醋酸, 60°C, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60°C, 30 min)		
★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min)		
★蒸發殘渣-(4%醋酸, 60°C, 30分鐘) / Evaporation residue-(4% acetic acid, 60°C, 30 min)		
★蒸發殘渣-(正庚烷, 25°C, 1小時) / Evaporation residue-(n-Heptane, 25°C, 1 hr)		
★蒸發殘渣-(20%乙醇, 60°C, 30分鐘) / Evaporation residue-(20% ethanol, 60°C, 30 min)	CNS 15138-1 · Z8139-1 : 塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1部-氣相層析質譜法。 / CNS 15138-1 Z8139-1 Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry.	
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)		
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		

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# 測試報告

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彰化縣田中鎮沙崙里興酪路一段425巷220弄132號一樓 (1 F., NO. 132, ALY. 220, LN. 425, SEC. 1, XINGLAO RD., SHALUN VIL., TIANZHONG TOWNSHIP, CHANGHUA COUNTY 520012, TAIWAN (R.O.C.))

以下為申請廠商委託測試項目、測試方法、定量/偵測極限：

(The information requested from client is shown as below :)

HTF24200750

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	CNS 15138-1 · Z8139-1 : 塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1部-氣相層析質譜法。 / CNS 15138-1 Z8139-1 Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry.	詳見測試結果之定量/偵測極限。(Please refer to the result table above.)
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)		
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr)	衛生福利部107.10.04衛授食字第1071901983號公告修正食品器具、容器、包裝檢驗方法-塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).	
★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr)		
★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr)		
★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25°C, 1 hr)		

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測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鄰苯二甲酸二異壬酯 (正庚烷, 25°C, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr)	衛生福利部107.10.04衛授食字第1071901983號公告修正食品器具、容器、包裝檢驗方法-塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).	詳見測試結果之定量/偵測極限。(Please refer to the result table above.)
★己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)	衛生福利部107.09.27衛授食字第1071901895號公告修正食品器具、容器、包裝檢驗方法-聚碳酸酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polycarbonate Plastic Products (MOHW Food No. 1071901895 announced, September 27, 2018). 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	
雙酚A-(水, 95°C, 30分鐘) / Bisphenol A - (water, 95°C, 30 min)	衛生福利部107.09.27衛授食字第1071901895號公告修正食品器具、容器、包裝檢驗方法-聚碳酸酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polycarbonate Plastic Products (MOHW Food No. 1071901895 announced, September 27, 2018). 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	
雙酚A-(4%醋酸, 60°C, 30分鐘) / Bisphenol A - (4% acetic acid, 60°C, 30 min)	衛生福利部食品藥物管理署106.01.06公開建議檢驗方法-塑膠類嬰兒奶瓶中雙酚A之檢驗方法。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Infant Feeding Bottles (TFDAU0005.01, January 6, 2017). 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	
雙酚 A / Bisphenol A	衛生福利部食品藥物管理署106.01.06公開建議檢驗方法-塑膠類嬰兒奶瓶中雙酚A之檢驗方法。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Infant Feeding Bottles (TFDAU0005.01, January 6, 2017). 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	

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測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★耐熱性試驗 / Heat Tolerance (105°C, 1 h)	衛生福利部106.11.13衛授食字第1061902219號公告修正塑膠類食品器具容器包裝之耐熱溫度標示符合性試驗方法。 / Methods of Test for Labeling Conformance of Heat Tolerance of Plastic Food Utensils, Containers and Packages (MOHW Food No. 1061902219 announced, November 13, 2017).	詳見測試結果之定量/偵測極限。(Please refer to the result table above.)

測試項目名稱旁有★者，為本實驗室通過衛生福利部認證項目。(The test method marked with ★ is accredited by MOHW.)